



Decorative, low emission and slip resistant epoxy coating system with good mechanical and chemical properties and a wide colour spectrum.

## Application fields

Food and beverage industry

Pharmaceutical industry

Laboratories

Engineering industry

Wineries

Chemical industry

Public buildings

#### System build-up

**VIASOL PU-S667 N** 

TRANSPARENT SEALER

VIASOL EP-Q3600 broadcasted with QCV

WEAR COAT



VIASOL EP-N1300

LEVELLING LAYER



PRIMER





## System highlights



Low emission accord. to AgBB and other standards



High abrasion resistance



With PU sealer very good resistance to discoloration caused by food and plasticisers



Seamless and jointless, many color variations



Suitable for fork lift, trucks and hand lifts



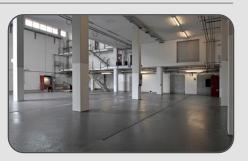
Slightly to strong antiskid surface R10-R12

2.5 - 5.0 mm System thickness

# System pictures











# Application and Consumption

Layer	Product	Consumption (kg/m²)	Sand broadcasting (kg/m²)	Thickness (mm)	Application	
Sealer (UV stable, 1 layer)	VIASOL PU-S667 N	0.4 – 0.9	-	0.3 – 0.8	Rubber squeegee or trowel	
Alternative: Sealer (UV stable, 1-2 layers, fast-curing)	VIASOL PU-S691	0.4 – 0.7		0.3 – 0.6		
Alternative: Sealer (1-2 layers)	VIASOL EP-S5400					
Decorative broadcasting layer	VIASOL EP-Q3600	ca. 0.6 + QS Mix	QCV in excess ca. 4.0	1.5 – 2.0	smoothing trowel (optional grinding)	
Levelling layer	VIASOL EP-N1300	0.36 – 1.7 + QS Mix	QNV1/QNV2 in excess ca. 1.5 – 3.5	0.5 – 4.0	notched trowel (grinding)	
Optional: Primer	VIASOL EP-T703 oder VIASOL EP-P203	са. 0.4	QNV2 optional ca. 0.5	ca. 0.3	roller or rubber squeegee	
Substrate	Cementitious substrates according to the appropriate standards and approvals must be capable of bearing loads and be free of cracks and voids. Pull-off strength ≥ 1.5 N/mm², residual moisture content < 4 %-CM, with higher residual moisture and on substrates with moisture from the backside special measures must be taken or a damp proof membrane must be installed. Substrate preparation e.g. grinding or shot blasting, sweeping and vacuum-cleaning is mandatory. Consumptions are calculated with VIASOL quartz sands and fillers. Usage of other quartz sands and fillers can cause changes of consumption and technical data.					
Note	Detailed application instructions are available upon request or refer to the technical product data sheet.					

#### Technical data

	Property	Standard	Result
	Flexural strength	EN 196 / ASTM C190	ca. 40 N/mm²
	Compressive strength	EN 196 / ASTM C190	ca. 78 N/mm²
	Adhesive strength	DIN ISO 4624	>1.5 N/mm²
	Shore-Hardness	DIN ISO 868	80 D after 28 d
	Water absorption coefficient	EN 1062-3	$<0.01 \text{ kg/(m}^2 \times h^{0.5})$
	Heat resistance hot water		Max. 80°C short time spillages Max 60°C permanent
	Impact strength	DIN EN 13813	≥ 4 Nm (IR4)
	Wear resistance (Taber)	ISO 9352, ASTM D 1044	≤ 395 mg/1000 (H22) ≤ 63.7 mg/1000 (CS17)
	Chemical resistant	DiBT Test liquids	Nr. 1, 3, 10, 11
	Anti-skid properties	BGR 181 / DIN 51130	Class R10 / R11 / R12
	Fire behaviour class (system)	DIN EN 13501-1	B <sub>fl</sub> -s1

Remark: For further information, please refer to the product data sheets or contact our technical service. All data are approximate values. Therefore, no liability claims can be derived from the system data sheet. As all VIACOR data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see www.viacor.de or contact us directly) - all technical information is subject to change without prior notice.