






VIASOL *DESIGN QCV*

Decorative, low emission and slip resistant epoxy coating system with good mechanical and chemical properties and a wide colour spectrum.

SYSTEM BUILD-UP

-  Transparent finish 1F – 2F
VIASOL PU-S691, PU-S667N or UREA-S6400
-  Wear coat
VIASOL EP-Q3600
-  Levelling layer N1 - N4
VIASOL EP-N1300
-  Primer for cementitious substrates:
VIASOL EP-T703 / EP-P203 or other
-  Substrate: concrete, cementitious screed and others

SYSTEM THICKNESS

2.5 – 5.0 mm



SYSTEM HIGHLIGHTS

- Many colour variations
- Low emission accord. to AgBB requirements and other European standard
- TÜV-ProfiCert certified
- With PU finish very good against stains from food and beverages
- Certified slip resistance and fire resistance classes

APPLICATION FIELDS

- Food and beverage industry
- Wineries
- Pharmaceutical industry, laboratories
- Chemical industry
- Engineering industry
- Public buildings, e.g. foyers and entrance halls



SYSTEM BENEFITS

- Excellent appearance
- Low emission accord. to AgBB requirements and other European standards
- Seam less and joint less
- Joint less connection to walls and skirting
- High abrasion resistance, suitable for fork lift trucks and hand lifts
- Good chemical resistance
- Slightly to strong anti-skid surface
- Hygienic, no pores, impermeable to liquids
- Easy to clean and maintain
- Available in many colours
- With PU finish very high color and UV-stability and high resistance against discoloration from food and beverages
- Fire resistance class B_{fl}-s1

Manufacturer:

VIASOL DESIGN QCV

APPLICATION AND CONSUMPTION

| layer | product | consumption (kg/m ²) | sand broadcasting (kg/m ²) | thickness mm | application |
|------------------------------------|---|----------------------------------|--|--------------|--|
| 1 – 2 finish layers | VIASOL UREA-S6400 or PU-S691 | 0.4 – 0.7 | none | 0.3 – 0.6 | hard rubber squeegee, trowel |
| Alternative just in 1 finish layer | VIASOL PU-S667N | 0.4 – 0.9 | none | 0.3 – 0.8 | hard or soft rubber squeegee or trowel |
| Decorative wear coat | VIASOL EP-Q3600 | approx. 0.6 + QS | QCV in excess approx. 4.0 | 1.5 – 2.0 | smoothing trowel (optional grinding) |
| Levelling layer | VIASOL EP-N1300/ | 0.36 – 1.7 + QS | QNV1/QNV2 in excess approx. 1.5-3.5 | 0.5 – 4.0 | notched trowel (grinding) |
| Primer (optional) | VIASOL EP-T703 / VIASOL EP-P203 | ca. 0.4 | optional 0.5 QNV2 | ca. 0.3 | roller or rubber squeegee |
| Substrate | Cementitious substrates according to the appropriate standards and approvals must be capable of bearing loads and be free of cracks and voids. Pull-off strength $\geq 1.5 \text{ N/mm}^2$, residual moisture content $< 4 \%$ -CM, with higher residual moisture and on substrates with moisture from the backside special measures must be taken or a damp proof membrane must be installed. Substrate preparation e.g. grinding or shot blasting, sweeping and vacuum-cleaning is mandatory. Consumptions are calculated with VIASOL quartz sands and fillers. Usage of other quartz sands and fillers can cause changes of consumption and technical data. | | | | |
| Note | Detailed application instructions are available upon request or refer to the technical product data sheet. | | | | |

TECHNICAL DATA

| Property | standard | result |
|-------------------------------|-----------------------|--|
| Flexural strength | EN 196 / ASTM C190 | Approx. 40 N/mm ² |
| Compressive strength | EN 196 / ASTM C190 | approx. 78 N/mm ² |
| Adhesive strength | DIN ISO 4624 | $> 1.5 \text{ N/mm}^2$ |
| Shore-Hardness | DIN ISO 868 | 80 D after 28 d |
| Water absorption coefficient | EN 1062-3 | $< 0,01 \text{ kg/(m}^2 \times \text{h}^{0,5})$ |
| Heat resistance hot water | | max. 80°C short time spillages max. 60°C permanent |
| Impact strength | DIN EN 13813 | $\geq 4 \text{ Nm (IR4)}$ |
| Wear resistance (Taber) | ISO 9352, ASTM D 1044 | $\leq 395 \text{ mg/1000 (H22)}$ $\leq 63.7 \text{ mg/1000 (CS17)}$ |
| Chemical resistant | DiBT test liquids | No. 1, 3, 10, 11 |
| Anti-skid properties | BGR 181 / DIN 51130 | class R10 / R11 / R12 |
| Fire behaviour class (system) | DIN EN 13501-1 | B _{fl} -s1 |

Remark: For further information, please refer to the product data sheets or contact our technical service. All data are approximate values. Therefore, no liability claims can be derived from the system data sheet. As all VIACOR data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see www.viacor.de or contact us directly) – all technical information is subject to change without prior notice.

Manufacturer: