

**Product 02065000**      2 comp. PU sealer, colour stable, solvent-based, abrasion resistant

## 1 General Data

### Fields of application

VIASOL PU-S650 is used as solvent containing, colour stable, semi glossy sealer for hard elastic coating systems particularly for park deck based on PU-resins.

### Product Description

VIASOL PU-S650 is a pigmented, abrasion resistant, hard elastic 2 comp. PU sealing based on high quality, aliphatic PU resin.

The product is colour stable and weather resistant and shows good resistance to diluted acids and bases, lubricants and fuels.

VIASOL PU-S650 is easy to clean.

### VIASOL System

VIASOL PU-S650 is a sealer for the VIASOL system:

**VIASOLDECK 11a plus**

**VIASOLDECK 11b plus**

### Care and maintenance

For a long-term preservation of the properties of resin floors, we recommend a regular cleaning and care programme. For further details see our VIASOL Care and Maintenance Guide. Before first use we recommend to perform a basic cleaning and initial care.

### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact VIACOR Polymer GmbH directly.

Phone: +49 (0)7472-949990

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(A) Technical Data	
<b>Mixture (A+B)</b>	
1. Solids content	> 70 %
2. Density (20°C)	ca. 1,3 g/cm <sup>3</sup>
3. Viscosity (20°C)	ca. 800 mPas
4. Packaging size (2-component container)	22 kg (18 kg A + 4 kg B)
5. Colour	VIASOL standard, silk glossy
6. Shelf life (20°C)	12 months in closed original container
7. Storage	Dry at 10 - 25°C, avoid direct sunlight

### Manufacturer:

VIACOR Polymer GmbH, Graf-Bentzel-Str.78, D-72108 Rottenburg, Tel: +49/7472-94999-0, [info@viacor.de](mailto:info@viacor.de), [www.viacor.de](http://www.viacor.de)

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## 2 Application Method

### Substrate preparation

The substrate must be clean and free of dust and loose particles. All traces of contaminants such as oils, fats, greases, paint residues, chemicals, algae and laitance should be removed.

VIASOL PU-S650 is applied on VIASOL PU-top coatings and VIASOL PU-L300 wear coatings for park decks.

VIASOL PU-S650 must be applied no later than 24 hours after the previous layer has been laid.

### Application

VIASOL PU-S650 is delivered in 2 component containers in the right mixing ratio. The A-component must be stirred for at least 1–2 minutes. Then the entire content of the B-component is emptied into the A-component container and the two components are mixed until homogeneous using a suitable electric stirrer (for at least 2–3 minutes). The inclusion of air in the mixing process is to be avoided. The mixture is poured into another container and briefly stirred again. We recommend the application by equal batch numbers.

VIASOL PU-S650 is poured onto the surface and spread over the entire area using a rubber squeegee. Then it is rolled with a roller (short-piled, e.g. Polyplan 3160PG) in one direction. The formation of puddles should be avoided. As finish we recommend to roll in one direction with a wide short-pile mohair roller. The drying time for seams of the wet sealer is 5 minutes.

For cleaning of tools and other dirt VIASOL SO-X10 cleaner is recommended.

### Overcoating

It is not necessary to abrade the surface if the following coat is applied within 24 h. After 24 h, the application can only take place after a careful grinding of the surface.

<b>(B) Technical Data</b>		
<b>Liquid mixture (A+B)</b>		
1.	Mixing ratio A : B	100 : 22 (% by weight)
2.	Material consumption	300 – 600 g/ m <sup>2</sup>
3.	Working time (20°C)	approx. 30 min.
4.	Application temperature	10–30°C (min. 3°C above dew-point)
5.	Relative humidity	max . 85%
6.	Foot traffic (20°C)	after approx. 16 hours
7.	Following layer (20°C)	within 16–24 hours
8.	Fully capable of withstanding stress mechanical (20°C) chemical (20°C)	after 2 days after 7 days

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### 3 Further information

#### CE-Mark



##### CE-Kennzeichen nach DIN EN 1504-2

Details see CE-conformity mark and conformity declaration.

##### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and conformity declaration.

#### Decopaint-Guidelines (EU 2004/42/EG)

The maximum allowable VOC content for Product Category IIA j Type Lb products (in the ready to use state) is:

Stage II (from 2010) < 500 g/l VOC

In the ready to use state, this product contains less than 500 g/l VOC.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

- damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and
- if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all VIACOR data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.viacor.de](http://www.viacor.de) or contact us directly).

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