

**Product 01060200** 2-comp. EP-sealer for VIASOL**DECK** systems, solvent-free, coloured

## 1 General Data

### Fields of application

VIASOL EP-S602 is used as a coloured sealer for areas with light or high traffic. Areas of use are light duty industrial areas, warehouses, car park decks, garages, pedestrian areas and technical rooms.

### Product description

VIASOL EP-S602 is a coloured, ready-to-use, solvent free two-component sealer based on high quality epoxy resin. VIASOL EP-S602 is used as a sealer or thin coating (0.3-0.8 mm) with good abrasion resistance. The coating shows good resistance to oil and most solvents as well as many other chemicals. Exposure to chemicals may lead to optical discoloration that will not affect the technical usability of the flooring (see chemical resistance list).

In general, epoxy resins are not colour stable if exposed to UV light or under influence of weathering. We recommend to apply a colour stable sealer.

Dark and highly pigmented colours can show shades or slight structures at the surface even though application is done properly. This is system immanent and does not have a negative impact on product properties. In case of doubt, make a test area for better judgement.

### VIASOL Systems

VIASOL EP-S602 is the sealing for the VIASOL system:

**VIASOLDECK 11a plus**  
**VIASOLDECK 11b plus**  
**VIASOLDECK OS8**

### Care and maintenance

For a long-term preservation of the properties of resin floors, we recommend a regular cleaning and care programme. For further details see our VIASOL Care and Maintenance Guide. Before first use we recommend to perform a basic cleaning and initial care.

<b>(A) Technical data</b>	
<b>Liquid mixture (A+B)</b>	
1. Solids content	99 %
2. Density (20°C)	1.44 g/cm <sup>3</sup>
3. Viscosity (20°C)	1200–1800 mPas
4. Packaging size (2-component container)	30kg (24.5 kg A + 5.5 kg B)
5. Colour	VIASOL standard, other colours on request
6. Shelf life (20°C)	24 months in closed original container
7. storage conditions	Dry at 10–25°C, avoid direct sunlight

<b>(B) Technical data</b>	
<b>Cured material</b>	
1. Adhesive strength (DIN EN ISO 4624)	> 1.5 N/mm <sup>2</sup> (substrate failure)
2. Abrasion resistance (DIN EN ISO 5470-1)	70 mg/1000 cycles (Taber CS10 wheel)
3. Shore-D-hardness (DIN EN ISO 868)	79

### Technical support

For system build up possibilities and detailed information relating to the laying of VIASOL products, please refer to the VIASOL System Planner or contact VIACOR Polymer GmbH directly.

Phone: +49 (0)7472-949990

E-Mail: [info@viacor.de](mailto:info@viacor.de)

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## 2 Application Method

Please refer also to our general application guideline.

### Substrate preparation

The substrate must be clean and free of dust and loose particles.

VIASOL EP-S602 can be applied directly onto the primed surface, an EP leveling layer or the VIASOL PU-L300 M/V elastic layer.

The sealer VIASOL EP-S602 has to be applied at least 24 h after the previous layer.

### Application

The product is delivered in 2 component containers in the exact mixing ratio.

Before starting the application, the material temperature must be close to the temperature of the air and substrate. The A-component is stirred for at least 1 – 2 minutes. Then the entire contents of the B-component are emptied into the A-component container and both are **stirred for minimum 3 minutes** using a suitable electrical stirrer. The inclusion of air in the stirring process must be avoided.

The mixture should be **poured into a different container** and stirred again briefly.

We recommend the application by equal batch numbers.

For vertical areas, 1 – 3 % of VIASOL X953 thixotroping agent should be added.

VIASOL EP-S602 is poured onto the surface in portions and applied over the entire area with a kaub spatula and rolled afterwards with a short pile roller.

After application the material has to be protected from water and humidity for minimum 24 hours (at 20°C) to ensure optimal curing.

For cleaning of tools and other contaminations use VIASOL SO-X10 cleaner.

### Overcoating

It is not necessary to abrade the surface if the following coat is applied within 24 h. After 24 h, the application can only take place after a careful grinding of the surface.

### (C) Technical data

#### Liquid mixture (A+B)

1.	Mixing ratio A : B	100 : 22 by weight
2.	Working time (20°C)	approx. 20 minutes
3.	Application temperature:	10–30°C (min. 3K above dew point)
4.	Material consumption 1)	500 – 800 g/m <sup>2</sup>
5.	Foot traffic (20 °C)	after 18–24 hours
6.	Following coating (20°C)	within 18–36 hours
7.	fully capable of withstanding mechanical stress (20°C) chemical stress (20°C)	after 7 days after 28 days

1) Depending on the used quartz sand and the grading curve as well as on the ambient and material temperature and the type of application, the consumption may vary. Especially at low temperatures <15 ° C must be calculated with a higher material consumption. Consumption values from test reports reflect the required and tested minimum consumption and must not be undercut.

#### Manufacturer:

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### 3 Further information

#### CE-Mark



##### CE-Mark according to EN 1504-2

Details see CE-conformity mark and declaration of performance.

##### CE-Mark according to EN 13813

EN 13813: 2003-01, Screed material and floor screeds - Screed materials - Properties and requirements is the basis for requirements for floor screeds used in indoor flooring constructions. Resin coatings and sealer are also subject to this norm.

Details see CE-conformity mark and declaration of performance.

#### Decopaint-Guidelines (EU 2004/42/EG)

The maximum allowable VOC content for Product category IIA j Type Lb in the ready-to-use state is stage II (from 2010) < 500 g/l VOC.

In the ready-to-use state this product contains less than 500 g/l VOC.

#### Warnings and precautions

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of epoxy resin based coating materials must be observed.

Suitable protective clothing including suitable eye protection must be worn.

GISCODE: RE55

#### Disclaimer

All information in this technical data sheet is based on our current knowledge and experience. This does not release the applicator from performing their own tests as many application factors, beyond our control, affect the application of our product. No guarantee of characteristics or suitability for a special purpose can be derived from this information. All present data, descriptions, drawings, photos, ratios, weights etc. are subject to change without prior notice and do not represent contracted characteristics of the product.

Due to different materials, sub-bases and working conditions, no guarantee of an application result or any liability claims can be derived from these details or from an unwritten technical advice except for liability claims based on:

- damage to life, body or health resulting from a negligent violation of obligations or a deliberate or negligent violation of obligation of a legal representative or assistant and
- if we are charged with intention or gross negligence.

The user has to test the products for their intended use. The user is responsible for following existing laws and orders and for observing third party trade mark rights.

As all VIACOR data sheets are updated on a regular basis it is the users responsibility to obtain the most recent issue (see [www.viacor.de](http://www.viacor.de) or contact us directly).

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